

Step 1: Daily Cleaning

A clean machine is a healthy machine.
Start every day by removing debris,
dust, and leftover wood particles from
your grinder. Keep the area surrounding
your wood grinder clean as well to
prevent debris from being reintroduced
into the system.





Step 2: Inspect the Cutting Mechanisms

Different grinders have different cutting mechanisms. These are the heart of a wood grinder. Inspect these components for signs of wear, cracks, or dullness. Dull or damaged cutters can decrease grinding efficiency and increase strain on the motor.

Step 3: Check Belt Tension

Wood grinders need a lot of power. They rely on belts to transfer power from the motor to the grinding components. Over time, belts can stretch and fray.
Inspecting the belts for signs of wear reduces the chance of a breakdown.
Grinder's manuals will have the correct belt tension specifications to help you adjust the belt when required.



Step 4: Lubricate Moving Parts

Proper lubrication reduces friction, extending the life of your grinder. Check the lubrication points outlined in your machine's manual and apply the recommended type of grease or oil. Pay special attention to bearings, shafts, and joints, which are prone to wear without regular lubrication.

Step 5: Inspect Screens

Screens control the size of the output material by allowing only particles of a certain size to pass through. Over time, screens can become clogged or damaged, affecting this key aspect of your grinding operation. Inspect screens regularly for holes, tears, or buildup of material. Clean them thoroughly to ensure smooth operation.



Step 6: Test Safety Features

Safety is paramount when operating heavy machinery. Regularly test the wood grinder's safety features, such as emergency stop buttons, guards, and sensors. Only run the machine if all the safety mechanisms are functioning correctly.

Step 7: Perform Engine and Hydraulic Checks

Maintaining a wood grinder is like keeping a car in top shape—regularly inspect engine oil and hydraulic fluid levels. Watch for leaks, unusual noises, or overheating, as these may signal the need for servicing. Follow the manufacturer's oil and filter change schedule and keep a maintenance log for fluid changes.



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